

1. TITLE OF THE CERTIFICATE ⁽¹⁾
APJ lehtmaterjali töötlemispinkide operaator, tase 4
⁽¹⁾ in the original language

2. TRANSLATED TITLE OF THE CERTIFICATE ⁽¹⁾
Sheet metal, CNC machine operator, level 4
⁽¹⁾ if applicable. This translation has no legal status.

3. PROFILE OF SKILLS AND COMPETENCIES
<p>Work parts:</p> <ul style="list-style-type: none"> - Preparation of work process; - Checking, observation, adaptation and adjustment of the work of the machine-tool; - Performance of maintenance and repair work of the machine-tool. <p>The profession of sheet metal working machine-tool operator includes the following partial professional qualifications:</p> <ul style="list-style-type: none"> - Operator of sheet metal CNC abrasive water jet cutting machine; - Preparation of work process; - Checking, observation, adaptation and adjustment of the work of the machine-tool; - Performance of maintenance and repair work of the machine-tool; - Sheet metal cutting on the abrasive water jet cutting machine; - Sheet metal cutting on mechanical cutting machines. <p>Operator of sheet metal CNC gas and plasma cutting machines:</p> <ul style="list-style-type: none"> - Preparation of work process; - Checking, observation, adaptation and adjustment of the work of the machine-tool; - Performance of maintenance and repair work of the machine-tool; - Sheet metal cutting on the gas cutting machine; - Sheet metal cutting on the plasma cutting machine; - Sheet metal cutting on mechanical cutting machines. <p>Operator of sheet metal CNC laser cutting machines:</p> <ul style="list-style-type: none"> - Preparation of work process; - Checking, observation, adaptation and adjustment of the work of the machine-tool; - Performance of maintenance and repair work of the machine-tool; - Sheet metal cutting on the laser cutting machines; - Sheet metal cutting on mechanical cutting machines. <p>Operator of sheet metal CNC sheet processing centre:</p> <ul style="list-style-type: none"> - Preparation of work process; - Checking, observation, adaptation and adjustment of the work of the machine-tool; - Performance of maintenance and repair work of the machine-tool; - Sheet metal stamping on CNC sheet processing centres; - Sheet metal stamping on other stamping equipment. <p>Operator of sheet metal CNC bending machines:</p> <ul style="list-style-type: none"> - Preparation of work process;

^(*)Explanatory note

This document is designed to provide additional information about the specified certificate and does not have any legal status in itself. The format of the description is based on the following texts: Council Resolution 93/C 49/01 of 3 December 1992 on the transparency of qualifications, Council Resolution 96/C 224/04 of 15 July 1996 on the transparency of vocational training certificates, and Recommendation 2001/613/EC of the European Parliament and of the Council of 10 July 2001 on mobility within the Community for students, persons undergoing training, volunteers, teachers and trainers.

More information available at: <http://europass.cedefop.europa.eu/en/home>

- Checking, observation, adaptation and adjustment of the work of the machine-tool;
 - Performance of maintenance and repair work of the machine-tool;
 - Sheet metal cutting on mechanical cutting machines;
 - Plastic deformation of sheet metal on CNC bending machines.
- Operator of sheet metal CNC plastic deformation equipment:
- Preparation of work process;
 - Checking, observation, adaptation and adjustment of the work of the machine-tool;
 - Performance of maintenance and repair work of the machine-tool;
 - Sheet metal cutting on mechanical cutting machines;
 - Plastic deformation of sheet metal on CNC bending machines;
 - Plastic deformation of sheet metal on roll bending and roll moulding machines;
 - Plastic deformation of sheet metal on other forming equipment.

4. RANGE OF OCCUPATIONS ACCESSIBLE TO THE HOLDER OF THE CERTIFICATE ⁽¹⁾

Sheet metal working CNC machine-tool operator

⁽¹⁾ If applicable

5. OFFICIAL BASIS OF THE CERTIFICATE

Name and status of the body awarding the certificate The occupational certificate that has been issued by the professional council that operates under the activity license issued by a Awarding Body	Name and status of the national/regional authority providing accreditation/recognition of the certificate Sector Skills Council approved by a Regulation of the Government of the Republic
Level of the certificate (national or international) Estonian Qualification Framework level 4 European Qualification Framework level 4	Grading scale / Pass requirements passed/fail
Access to next level of education/training Sheet metal, CNC machine operator, level 5	International agreements
Legal basis Occupational Qualifications Act (RT I, 10.12.2010, 12; 01.01.2011)	

6. OFFICIALLY RECOGNISED WAYS OF ACQUIRING THE CERTIFICATE

In order to obtain a occupational certificate, the applicant has to prove all his/her competencies required by the occupational standard and by the procedure for awarding of occupational qualification established by the body awarding the occupational qualification.

More information (including a description of the national qualifications system) available at:
www.kutsekoda.ee