

A 1 Description of work

# **OCCUPATIONAL QUALIFICATION STANDARD**

# Electronic Equipment Technician, EstQF Level 4

An occupational qualification standard is a document which describes the set of skills, knowledge and attitudes, i.e. competence requirements, needed to successfully accomplish duties. Occupational qualification standards are used for compiling curricula and awarding qualifications.

Occupational title	Level of Estonian Qualifications Framework (EstQF)
Electronic Equipment Technician, EstQF Level 4	4

Possible partial professional qualifications and titles on occupational qualification certificate	
Title of partial professional qualification	Level of Estonian Qualifications Framework (EstQF)
Electronic Equipment Technician, EstQF Level 4	4
Electronic Equipment Repairer, EstQF Level 4	4

# Part A DESCRIPTION OF WORK

A.I Description of work
The profession of Electronic Equipment Assembler comprises three qualifications:
Electronic Equipment Assembler, Level 2, made up of two specialisations;
Electronic Equipment Assembler, Level 3, made up of two specialisations; and
Electronic Equipment Technician, Level 4, made up of two specialisations.
Electronic equipment technicians usually work for industrial companies that assemble and operate electronics or products involving electronics.
Electronic Equipment Technician, Level 4 is a skilled worker whose work involves manufacturing electronic
assemblies and tuning, repairing and finding errors throughout the production process according to the given documentation, in both serial production and small-scale and prototype production.
Electronic Equipment Technician, Level 4 uses different work methods and tools in their work. They guide colleagues
and small work groups, where necessary.
A.2 Tasks
A.2.1 Testing and checking measurement tools
1. Measurement
2. Checking and set-up of measurement tools
A.2.2 Manufacturing electronic equipment
1. Manufacturing electronic and cable assemblies
2. Hand soldering in the manufacturing of electronic devices
A.2.3 Identifying visual and functional errors in electronic assemblies
1. Identifying errors
2. Identifying causes of errors
A.2.4 Repairing electronic devices

- 1. Restoring functionality and standards-compliance
- 2. Documentation



#### A.3 Work environment and specific nature of work

An electronic equipment technician works in indoor rooms with certain special conditions that may require special garments to be worn. The specific nature of the work may involve working with small parts, which requires good eyesight and colour differentiation. The working environment features electricity hazards and may involve contact with chemicals.

#### A.4 Tools

The main work tools of an electronic equipment technician are computers and computer-guided devices (such as test devices), handheld devices (electric, pneumatic, etc.), measurement tools (electric etc.), tools designed to assist in the manufacturing of assemblies (e.g. assembly fixtures), technical documentation and normative documents (standards and instructions).

## A.5 Personal qualities required for work: abilities and characteristics

The work of an electronic equipment technician requires logical thinking skills, analytical skills, flexibility, tolerance of routines and accuracy in movement.

#### A.6 Professional preparation

Electronic Equipment Technician, Level 4 usually has vocational education or high school education and has gained their professional skills at work or through vocational or further education.

#### A.7 Most common occupational titles

The most common occupational titles for an electric equipment technician are troubleshooter, tuner, technician, installer and repairer.

## Part B COMPETENCY REQUIREMENTS

#### **B.1 Structure of occupation**

Mandatory competences B.2.1-B.2.4 and B.2.5 (recurring competence) must be certified when applying for the qualification of Electronic Equipment Technician, Level 4.

Mandatory competences B.2.1-B.2.3 and B.2.5 (recurring competence) must be certified when applying for the qualification of Electronic Equipment Assembler, Level 4.

Mandatory competences B.2.4 and B.2.5 (recurring competence) must be certified when applying for the qualification of Electronic Equipment Repairer, Level 4.

## **B.2 Competences**

## MANDATORY COMPETENCES

B.2.1 Testing and checking measurement tools	EstQF Level 4
Performance indicators: 1. makes sure the product matches the documentation using the necessary measurem 2. checks and sets up measurement tools, test devices and systems and, where neces work instructions.	
<ul> <li>Knowledge:</li> <li>1) types of measurement tools and test devices, their areas of use and technological re</li> <li>2) electrical and non-electrical measurements (voltage, length, weight, etc.) and units of ohm, metre, kilogram, etc.);</li> <li>3) the definitions of calibration, conformity assessment and verification.</li> </ul>	•
B.2.2 Manufacturing electronic equipment	EstQF Level 4
Tegevusnäitajad	

1. Koostab elektroonika- ja kaablikoostud vastavalt toote dokumentatsioonile, tuginedes koostule kehtestatud kvaliteedikriteeriumitele ning IPC J-STD-001, IPC-A-610 ja IPC/WHMA-A-620 või samaväärsetele standarditele.



2. Loeb elektriskeeme ja muud tehnilist dokumentatsiooni.

3. Käsitseb ja valmistab jootmiseks ette elektroonika komponente ja materjale.

4. Teeb käsijootmist, järgides tööjuhendit, toote dokumentatsiooni ja/või IPC J-STD-001, IPC-A-610 või

samaväärsete standardite elektroonikakooste puudutavaid kvaliteedikriteeriume ning kasutades erinevaid käsijootmise tööriistu.

Teadmised

1) erinevad elektroonika komponendid;

2) kaabli- ja juhtmeköidiste või -koostude koostamise protsessid;

3) mehhaanilise koostamise protsessid (neetimine, kruvimine, liimimine, pressimine, keevitamine);

4) IPC J-STD-001, IPC-A-610 ja IPC/WHMA-A-620 või samaväärsete standardite nõuded;

5) jootmisprotsessis kasutatavad materjalid ja nende omadused (IPC J-STD- 002 kuni 006 või samaväärsete standardite kohaselt).

B.2.3 Identifying visual and functional errors in electronic equipment	EstQF Level 4

Tegevusnäitajad

1. Hindab visuaalselt elektroonikakoostu komponentide ja koostu vastavust nõuetele.

2. Tuvastab elektroonikakoostu nõuetele mittevastavad ja vigastatud komponendid, kasutades mõõtmistulemusi ja elektriskeemi.

3. Tuvastab vea põhjuse elektroonikakoostus vastavalt elektriskeemi funktsionaalsetele ja visuaalsetele nõuetele.

## Knowledge:

1) requirements of IPC-A-600, IPC-A-610 and IPC/WHMA-A-620 or another similar standard;

2) typical technical diagram methods.

B.2.4 Repairing electronic equipment	EstQF Level 4
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Performance indicators:

1. restores the functional and other requirements of electronic assemblies according to the requirements and instructions of IPC 7711/21 or other similar standards;

2. documents the necessary parameters and abnormalities in the work process.

Knowledge:

1) requirements and instructions of IPC 7711 and 7721 or other similar standards;

2) requirements of production documents;

3) documents used in different parts of the production process.

## **RECURRING COMPETENCES**

es of Electronic Equipment Technician EstQF Level 4
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Performance indicators:

1. follows the work process and pays attention to quality and efficiency; follows principles of tool maintenance;

2. understands the general organisation of production and their own role in it;

3. uses their work zone for its intended purpose and keeps it organised (5S principles); is guided by production efficiency and effectiveness improvement methods (e.g. LEAN and six sigma); uses materials and tools prudently and economically;

4. follows working environment and safety requirements (including waste sorting) by using work safety equipment and safe and ergonomic work methods;

5. follows ESD and RoHS principles;

6. makes sure that measurement and work tools meet work requirements by checking the labels (labels indicating calibration);

7. uses specialist terminology and understands and follows the requirements of instructional documents; follows documentation requirements set by the organisation;

8. uses circuit diagrams and mechanical and assembly diagrams and understands the importance of archiving technical repair work;

9. participates in teamwork;

10. offers ideas for improvement and innovation; makes use of further training and development opportunities;

11. uses a computer in their work at the Independent User Level on the Digital Competence Self-Assessment Scale (see Annex 1);



12. speaks a foreign language (preferably English) at the A2 level (Annex 2 'Language skills level descriptions').

Assessment method(s):

Recurring competences are evaluated as part of the assessment of the other competences listed in the occupational qualification standard.

# Part C GENERAL INFORMATION AND ANNEXES

occupational qualifications       Karin Andressoo, Enics Eesti AS         2. Occupational qualification standard compiled by:       Karin Andressoo, Enics Eesti AS         Milko Milatskov, Stoneridge Electronics AS       Arno Kolk, Elektroonikatööstuse Liit         Mart Ronk, Pärnumaa Kutsehariduskeskus       Andres Ojalill, Tallinna Polütehnikum         3. Occupational qualification standard approved by:       Information Technology and Telecommunic         4. No. of decision of Sectoral Council       21         5. Date of decision of Sectoral Council       10.02.2023         6. Occupational qualification standard valid until       01.11.2023         7. Occupational qualification standard version no.       7         8. Reference to International Standard Classification of Occupations (ISCO 08)       7421 Electronics Mechanics and Servicers         9. Reference to European Qualifications Framework (EQF)       Electronic Equipment Technician, EstQF Lee English:         English:       Electronics assembly operator, EstQF level Russian:         C.3 Annexes       Cборщик электронных устройств         Lisa 1 Scale of self-assessment in digital competence       Scale of self-assessment in digital competence	1 ID of accurational qualification standard in register of	08-10022023-1.3/7k
Milko Milatskov, Stoneridge Electronics AS Arno Kolk, Elektroonikatööstuse Liit Mart Ronk, Pärnumaa Kutsehariduskeskus Andres Ojalill, Tallinna Polütehnikum3. Occupational qualification standard approved by:Information Technology and Telecommunic4. No. of decision of Sectoral Council215. Date of decision of Sectoral Council10.02.20236. Occupational qualification standard valid until01.11.20237. Occupational qualification standard version no.78. Reference to International Standard Classification of Occupations (ISCO 08)7421 Electronics Mechanics and Servicers9. Reference to European Qualifications Framework (EQF)4Electronic Equipment Technician, EstQF LeEnglish:Electronics assembly operator, EstQF levelRussian:Сборщик электронных устройствC.3 AnnexesLisa 1 Scale of self-assessment in digital competence	occupational qualifications	08-10022023-1.3/7K
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