

<b>1. TITLE OF THE CERTIFICATE <sup>(1)</sup></b>
<b>CNC töötlemiskeskuse operaator, tase 4</b>
<sup>(1)</sup> in the original language

<b>2. TRANSLATED TITLE OF THE CERTIFICATE <sup>(1)</sup></b>
<b>CNC machine operator, level 4</b>
<sup>(1)</sup> if applicable. This translation has no legal status.

<b>3. PROFILE OF SKILLS AND COMPETENCIES</b>
<p>Competences:</p> <ul style="list-style-type: none"> <li>- Cutting wood or wood-based materials on CNC processing centres</li> <li>- Planning one's own further activities by taking into account the initial task, the drawing and program prepared for the product manufacturing, the quality of workpieces, complexity of processing and the possibilities of the centre</li> <li>- Using information from the working drawings and process charts for finding workpieces</li> <li>- Checking the condition of cutting tools and their conformity to operation</li> <li>- Starting and configuring a CNC processing centre according to the manufacturer's instructions (technological documentation), selecting a suitable program from the existing ones and setting up the desktop according to the instructions</li> <li>- Manufacturing components by using auxiliary tools and templates according to given instructions (incl. technological documentation) if necessary</li> <li>- Assessing the conformity of the component to the quality requirements given in the work task by measuring, marking and using calibres and reference standard components</li> <li>- Distinguishing error messages of the machine tool and reacting to them by taking into account the manufacturer's instructions</li> <li>- Saving the error messages and technical repairs by filling in the necessary documents</li> <li>- Stopping the CNC processing centre pursuant to manufacturer's instructions</li> <li>- Organizing and cleaning the machine tool on a daily basis in accordance with the requirements</li> <li>- Using one's working area purposefully and keeping it in order, using materials and tools prudently and economically</li> <li>- Complying with the working environment and occupational safety requirements by using occupational health and safety equipment and safe operating techniques</li> </ul>

<b>4. RANGE OF OCCUPATIONS ACCESSIBLE TO THE HOLDER OF THE CERTIFICATE <sup>(1)</sup></b>
CNC operator
<sup>(1)</sup> If applicable

## <sup>(\*)</sup> Explanatory note

This document is designed to provide additional information about the specified certificate and does not have any legal status in itself. The format of the description is based on the following texts: Council Resolution 93/C 49/01 of 3 December 1992 on the transparency of qualifications, Council Resolution 96/C 224/04 of 15 July 1996 on the transparency of vocational training certificates, and Recommendation 2001/613/EC of the European Parliament and of the Council of 10 July 2001 on mobility within the Community for students, persons undergoing training, volunteers, teachers and trainers.

More information available at: <http://europass.cedefop.europa.eu/en/home>

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## 5. OFFICIAL BASIS OF THE CERTIFICATE

<b>Name and status of the body awarding the certificate</b> The occupational certificate that has been issued by the professional council that operates under the activity license issued by a Awarding Body	<b>Name and status of the national/regional authority providing accreditation/recognition of the certificate</b> Sector Skills Council approved by a Regulation of the Government of the Republic
<b>Level of the certificate (national or international)</b> Estonian Qualifications Framework, level 4 European Qualifications Framework, level 4	<b>Grading scale / Pass requirements</b> passed/fail
<b>Access to next level of education/training</b>	<b>International agreements</b>
<b>Legal basis</b> Occupational Qualifications Act (RT I 2008, 24, 156; 01.09.2008)	

## 6. OFFICIALLY RECOGNISED WAYS OF ACQUIRING THE CERTIFICATE

In order to obtain a occupational certificate, the applicant has to prove all his/her competencies required by the occupational standard and by the procedure for awarding of occupational qualification established by the body awarding the occupational qualification.

**More information** (including a description of the national qualifications system) available at:  
[www.kutsekoda.ee](http://www.kutsekoda.ee)